



PRODUCTION INSTRUCTION OF PO - 1820 / AO-HACPL-16 / 27676-PLANE

| DESCRIPTION | 60*90 | 60*160 | 80*110 | 120*170 |
|---------------------------|--------------------|--------------------|--------------------|--------------------|
| Party Quality | 1400 | 1400 | 1400 | 1400 |
| Party Weight | 0.756 | 1.343 | 1.231 | 2.856 |
| Production Quality | 1536 | 1532 | 1534 | 1529 |
| Production Weight | 0.83 | 1.450-1.470 | 1.330-1.350 | 3.100-3.120 |
| Pile Height - A | 29-30 MM | 29-30 MM | 29-30 MM | 29-30 MM |
| Pile Height - B | 0 | 0 | 0 | 0 |
| Pile Height - C | 0 | 0 | 0 | 0 |
| Stitching 10 Cm A | 17-18 MM | 17-18 MM | 17-18 MM | 17-18 MM |
| Stitching 10 Cm B | 0 | 0 | 0 | 0 |
| Stitching 10 Cm C | 0 | 0 | 0 | 0 |
| Width in Line 5 cms | 11 LINE | 11 LINE | 11 LINE | 11 LINE |
| Middle Gape / Weaving Com | CAM GAP | CAM GAP | CAM GAP | CAM GAP |
| 1. Yarn UV/Non UV | UVC | UVC | UVC | UVC |
| 2. Canvas UV/Non | CANVAS 53 .600 GSM |
| 3. Canvas Size | 60*90 | 60*90 | 60*90 | 60*90 |
| 4. Canvas Quality | .600 | .600 | .600 | .600 |
| 5. Canvas Weight @ PC. | .348 | .620 | .660 | 1.300 |
| 6. Canvas Cutting Size | 63*99 | 63*176 | 83*121 | 128*187 |
| 7. Piben Tanki Fold | AS PER SAMPLE | AS PER SAMPLE | AS PER SAMPLE | AS PER SAMPLE |
| 8. Stiching in 5 CMS | 8-9 | 8-9 | 8-9 | 8-9 |
| 9. Piben Folder MM | 42 MM | 42 MM | 42 MM | 42 MM |
| 10. Latex | YES | YES | YES | YES |
| 11. Export Packing | NO | NO | NO | NO |

| | | | | |
|------------------------------|------------------|--------------------|--------------------|--------------------|
| 12. Carving | NO | NO | NO | NO |
| TUMBLER / WASHING | 0 | 0 | 0 | 0 |
| PC DYEING WEIGHT | .820 | 1.460 | 1.340 | 3.110 |
| PC WASHING WEIGHT | 0 | 0 | 0 | 0 |
| TUMBLING WEIGHT | 0 | 0 | 0 | 0 |
| TUFFTING FINAL WEIGHT | .810-.830 | 1.450-1.470 | 1.330-1.350 | 3.100-3.120 |
| EXTRA WORK WEIGHT | 0 | 0 | 0 | 0 |
| ORDER QUANTITY | 510 | 80 | 80 | 40 |
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